

Roxar Flaregas meter

Field computer & ultrasonic transducers

The Roxar Flaregas meter has been developed to measure flare gas in pipes where pressure, a wide range of velocity and large pipe diameters represent a challenge. Roxar offers world-class flare gas meters characterized by:

- Optimized signal processing and acoustic sensors enabling flow measurement more than 100 m/s
- Automatic Gain Control (AGC) for enhanced performance
- Digital Signal Processing (DSP)
- Software based user interface (Operator Console)
- Easy and fast to install
- Field mounted flow computer handles up to two pairs of transducers
- Low maintenance costs
- Serial interface based on Modbus protocol

Advantages

- Widest velocity range on the market
- Wetted non intrusive sensor design for all pipe sizes
- High measurement accuracy throughout entire range
- Unique signal processing ensures high accuracy at low flow rate
- Fast response time
- Certified for operation in hazardous areas
- No calibration required after installation
- Rapid installation gives reduced costs
- Low maintenance
- High reliability

Applications

- Measurement of flare and vent gas, characterized by a large velocity range, low pressure and large pipe diameters
- Flare gas density calculation for gas composition indications
- Leak detection and loss calculation for mass balance in process plants
- Accurate measurement of very low flow rates in flare and vent systems

Installation

Roxar's Flaregas meter has specially designed jigs for fast, economical and accurate mounting of transducer holders. These holders are welded onto the pipeline at an angle suitable for each different pipe size. The meter can either be delivered as a hot/cold tap version or with a prefabricated spool piece.



Operating principle

The Roxar Flaregas meter measures gas velocity based on the time-of-flight technique. The ultrasonic transducers are mounted at an angle to the pipe. Both transducers transmit and receive pulses and the transit time is measured. When the gas is flowing in the pipe, the pulses travelling against the flow take longer to reach the opposite transducer than the pulse travelling with the flow. This time difference is used to calculate the velocity of the flowing medium.



INTERPRETATION



MODELING



SIMULATION



WELL & COMPLETION



PRODUCTION & PROCESS



Specifications

Field computer

Power input:	+24 VDC (18 – 36 VDC or 110 – 240 VAC 50/60 Hz, safe area power supply optional)
Consumption:	12 W maximum
Power cable :	Standard twisted pair: RFOU (i) 2 x 2 x 0.75 mm2
Instrument cable :	Standard twisted pair: RFOU (i) 5 - 13 x 2 x 0.75 mm2
Dimensions:	460 x 280 x 250mm (H x W x D)
Weight:	17 kg
Input signals:	Signal from transducers via std instrument cable
Temperature & Pressure:	4-20 mA or HART interface
Output:	3 x 4-20 mA analog output channels, with selectable parameters. RS 422/485 Serial Port based on Modbus protocol
Optional output:	Additional 3 x 4-20 mA channels HART Pulse/frequency signal
Electrical classification:	Explosion proof Ex de (ia) II C T5-T6 Ex d optional Integrated Barriers
Ingressive Protection:	IP 66

Ultrasonic Transducers

Versions

- TCV transducer - Compact version without retraction mechanism* (no ball valves required)
- Full size transducers - Including integrated retraction mechanism **

Material:	SS316/Titanium
Safety class:	Ex ia II C T6 intrinsically safe (Zone 0)



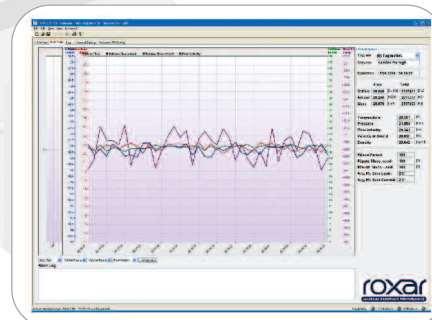
The Roxar Flaregas meter ultrasonic transducers are wetted but non-intrusive. The advantage of this is that the intrusive sensors are more exposed to deposits and particles in the flow. In addition, high flow velocity may cause vibration of the sensors. Such vibration can, over a period of time, lead to a reduced performance of the sensors.

System performance and characteristics

Pipe size:	6" and larger (smaller pipe sizes available on request)
Velocity range:	0,03 – 100 m/s (0.1 – 328 ft/s)
Uncertainty at 95% confidence level (fully developed flow):	±2,5 – 5% of measured value for Qv
Resolution:	0.0008 m/s
Repeatability:	Better than 1%
Turndown rangeability:	3330 : 1
Operation temperature:	-110 °C - +150 °C (transducers) -40 °C - +85 °C (electronics) -50 °C - +60 °C ambient temp
Operating pressure:	0.8 – 10 Bar a
Design temperature:	-150 °C - +315 °C (transducers)
Design pressure:	20 Bar a (transducers)

Operator Console

- Trend curves of all relevant measured and calculated values
- Full access to all parameters
- Log of historical measurements
- Reconfiguration and SW upload to field computer
- Integrated service console
- TCP/IP interface option for remote diagnostics and control



- For installation on
- control room computer
 - service computer
 - remote computers

* can be retracted by using a special tool
** no special tool required for retraction

For further information please contact your regional office or email: info@roxar.com or visit www.roxar.com

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